FULL/ INTERLEAVED NON-WOVEN KEY-HOLE GRINDING DRUMS



General information

The raw material of non-woven grinding drum is consistent by high quality abrasives from Italy and USA. Extremely tightly connections between individual flaps provides a high degree of abrasives materials. Enthought, It has good thermal and high performance capacity.

APPLICATIONS:

Matting, deburring, surface finishing, cleansing, fine grinding

Machine: Drum grinders INFORMATION POINTS:

- ▶ 19mm hole with 4 keyways fits
- ► Raw material: AO/ SC
- Interleaved abrasive clothes grits:

AO GRIT:

| 60 | 80 | 100 | 120 | 150 | 180 | 240 | 320 | 400 | 600 | 800 | 1000 | 1200 |
|----------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|
| SC GRIT: | | | | | | | | | | | | |
| 60 | 80 | 100 | 120 | 150 | 180 | 240 | 320 | 400 | 600 | 800 | 1000 | 1200 |



ADVANTAGES:

- Good stock removal capacity
- A high flexibility
- ▶ Good thermal capacity
- Long tool life
- Tingly packed flaps with full non-woven materials

RECOMMENDATIONS FOR USE:

Please see tables with rotational speed suggestion.

| Level | Grit (#) | Abrasives | |
|-----------|----------|-----------------|--|
| Coarse | 60/80 | | |
| Medium | 100/120 | Aluminium | |
| Fine | 150/180 | Oxide | |
| Very Fine | 240/320 | Oxide | |
| Medium | 150/180 | Silicon Carbide | |
| Fine | 240/320 | Silicon Carbide | |

SAFETY NOTES:

For safety reasons, please never be exceeded the recommended speed.









TABLE:

| D (mm) | H (mm) | d (mm) | Grit | Opt RPM | Max RPM | Package | |
|---------|--------|--------|--------------|---------|---------|----------|--|
| 100 | 100 | 19 | AC.AM.AF.AVF | | 4000 | 1pcs/box | |
| 110 | 100 | 19 | AC.AM.AF.AVF | | | | |
| 120 | 100 | 19 | AC.AM.AF.AVF | 2500 | | | |
| 100 | 50 | 19 | AC.AM.AF.AVF | | | | |
| 110 | 50 | 19 | AC.AM.AF.AVF | | | | |

Other dimensions custom please visit www.kytools.cn or send to beibei.liu@kytools.cn

